



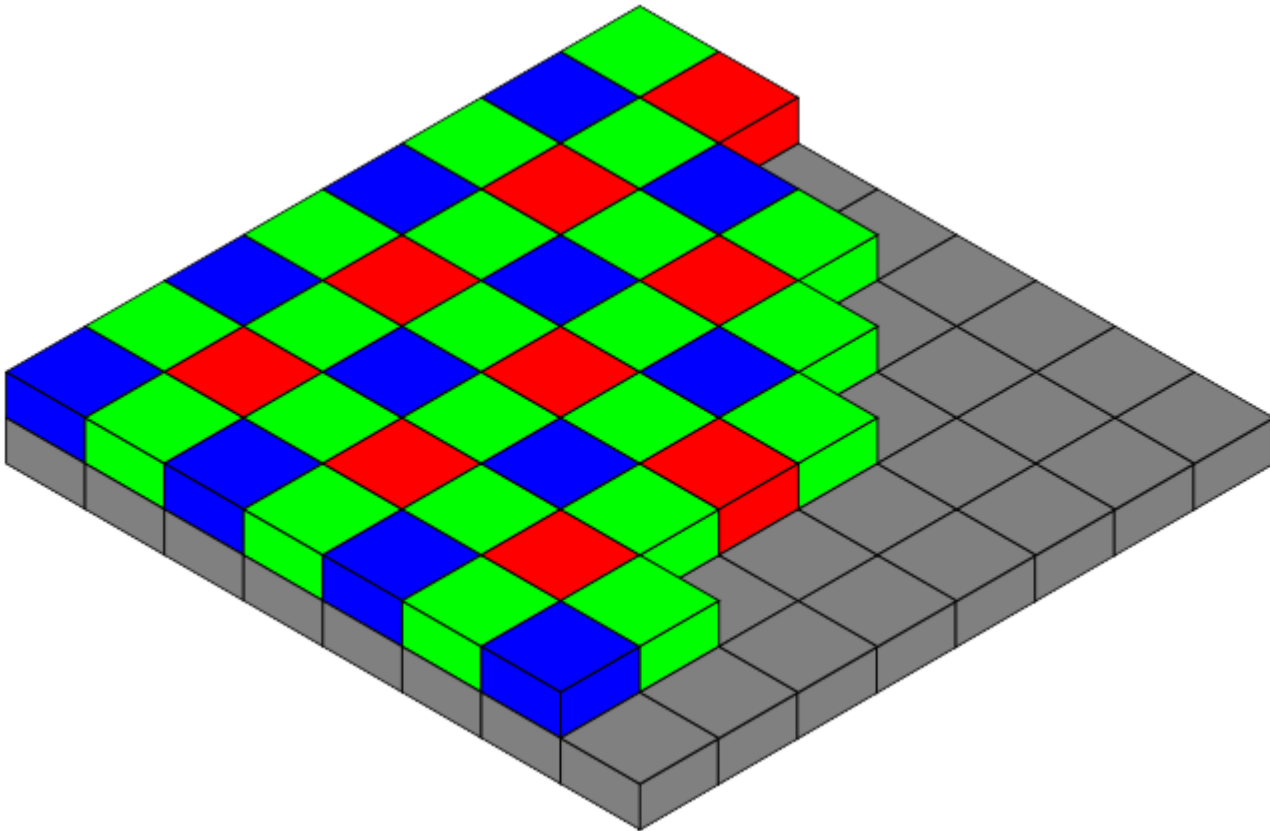
Color Image Acquisition

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February 2019*

A common misconception about color image acquisition is that each pixel sees every color (red, green, and blue). This is not the case with standard color sensors. A common technique to give color sensitivity to a black & white image sensor is the application of a color mosaic filter on top of the sensor. This has some negative effects on the image quality. All else equal, your effective resolution and edge quality will be lower with a color image when compared to a monochrome image.

Bayer Pattern

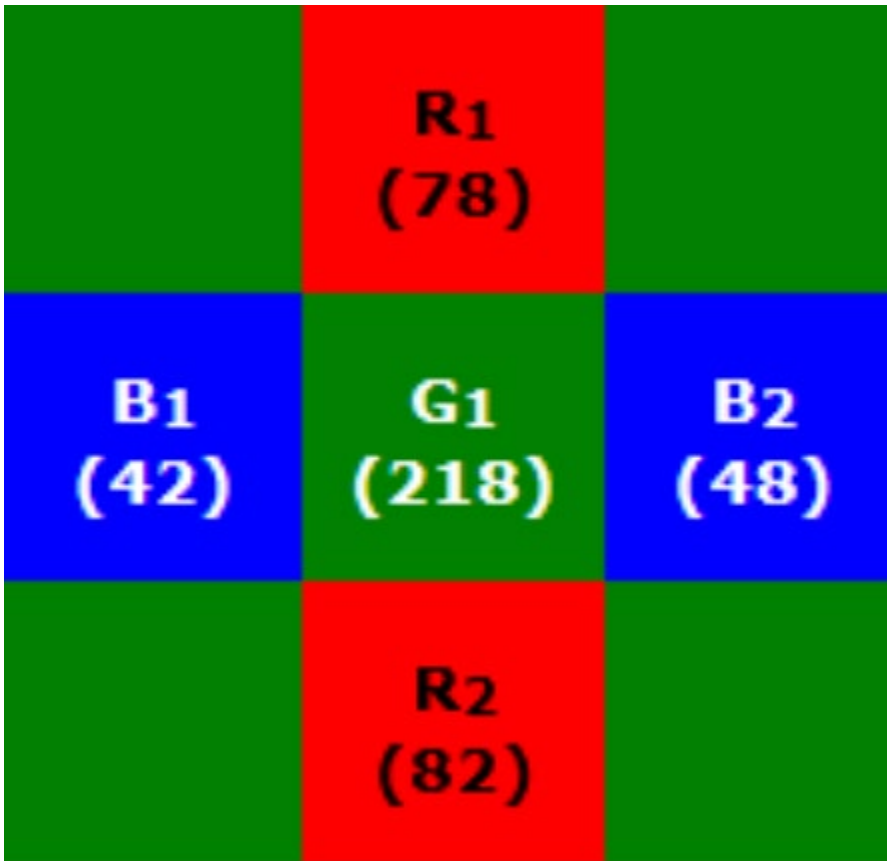
The most common mosaic filter is a Bayer pattern. With the Bayer pattern, each pixel is covered by a specific color filter, in a specific pattern. Half of the total number of pixels are green (G), while a quarter of the total number is assigned to both red (R) and blue (B).



Bayer filter. [Creative Commons Attribution-Share Alike image, by Colin M.L. Burnett, from Wikimedia Commons.](#)



Each color pixel is composed of three separate color components: red, green and blue. The missing colors, for each pixel, are interpolated using the surrounding pixels at each location. For example, if a pixel is filtered for green, the value for the green component is known, but the values of the red and the blue components must be calculated from the average value of surrounding red-filtered and blue-filtered pixels. Through software interpolation, each pixel is assigned a value from 0 to 255 for the two unknown color components. Following are examples (courtesy of Cognex) of how the values for all three color components are calculated for a single pixel.



The values for each color component of pixel G1 are:

- Red component value = $\frac{R_1+R_2}{2} = \frac{78+82}{2} = 80$
- Green component value = the value of G1 = 218
- Blue component value = $\frac{B_1+B_2}{2} = \frac{42+48}{2} = 45$

In this example, the values of the RGB components for pixel G1 are (80,218,45).

	R₁ (236)	G₂ (218)	R₃ (242)
B₁	G₂ (218)	B₂ (60)	G₃ (222)
	R₂ (238)	G₄ (222)	R₄ (244)

If output values were given to each pixel, then the values for each color component of pixel B2 are:

- Red component value = $\frac{R_1+R_2+R_3+R_4}{4} = \frac{236+238+242+244}{4} = 240$
- Green component value = $\frac{G_1+G_2+G_3+G_4}{4} = \frac{218+218+222+222}{4} = 220$
- Blue component value = the value of B2 = 60

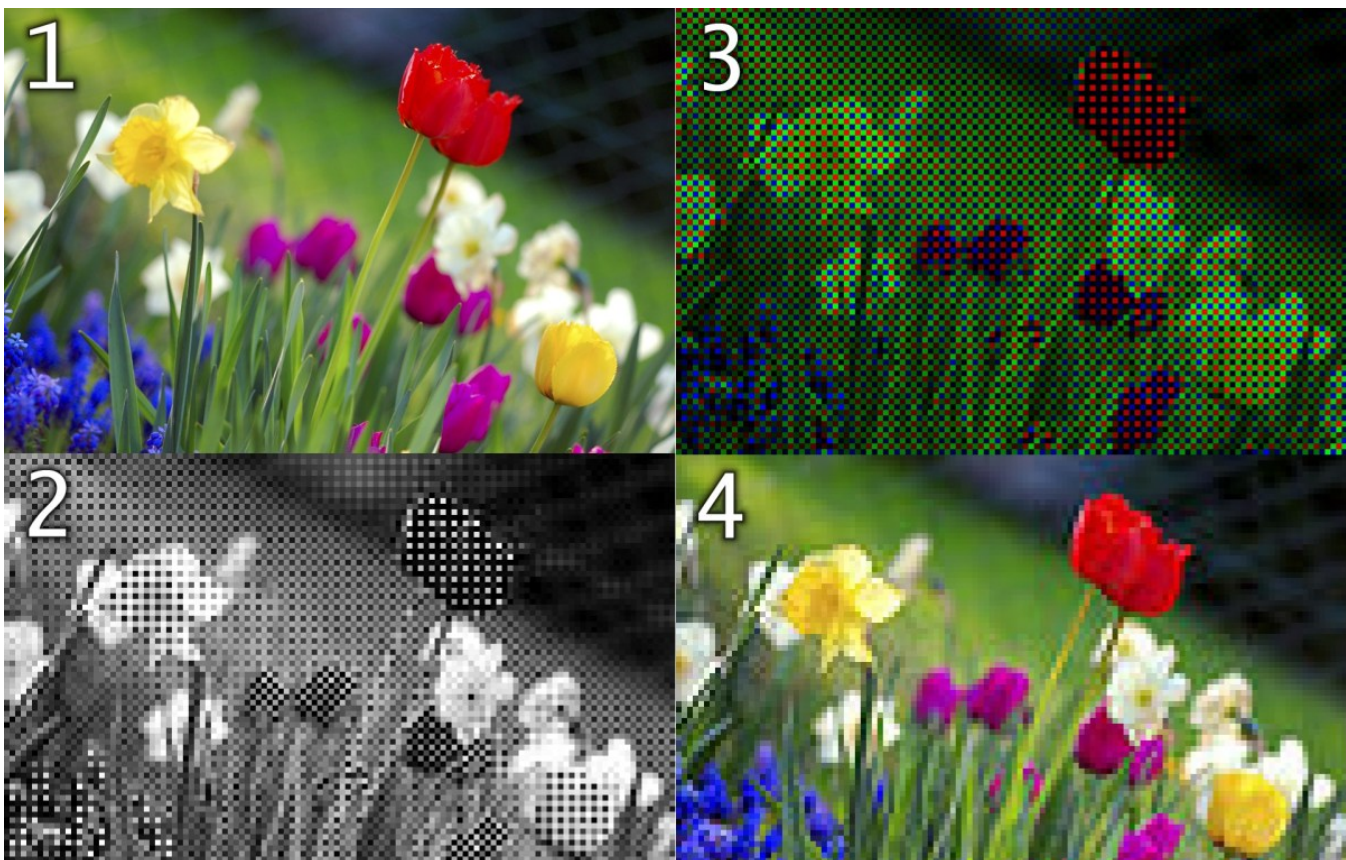
In this example, the values of the RGB components for pixel B2 are (240,220,60).

What does this mean in terms of image quality?

Here is an example of a Bayer pattern representation of a full color image.

- 1) Actual image.
- 2) Intensity value that each pixel sees – around half the image is just “lost”
- 3) Color applied to the intensity image.
- 4) Interpolation result for the final image.

It's clear to see from this how your effective resolution and edge quality are lower in the final image.



Bayer filter in action. Modified from [Creative Commons Attribution-Share Alike image](#), by Anita Martinz and Cmglee, from Wikimedia Commons.

Color Artifacts

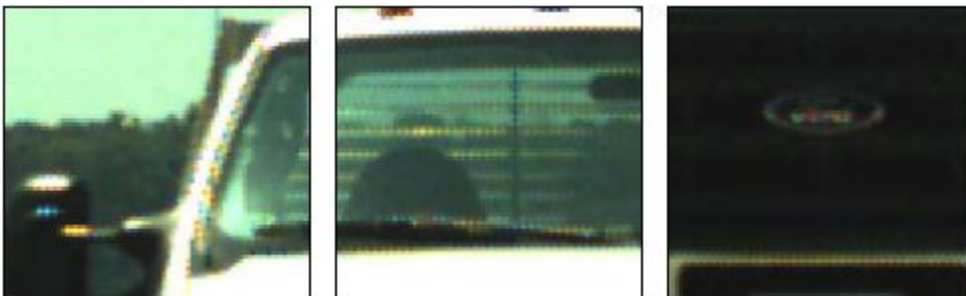
In addition to an overall lower resolution image you might experience color artifacts.

Aliasing can occur when a pattern in the image interferes with the Bayer pattern on the sensor. This causes a sampling error which can create false colors.



Color aliasing. Modified from [Creative Commons Attribution-Share Alike image, by Flickr user theirl.](#)

Zippering is the common name for the edge blurring that occurs in an on/off pattern resulting from the Bayer pattern.



Color artifacts. [Creative Commons Attribution-Share Alike image, by United States Army Research Laboratory, from Wikimedia Commons.](#)

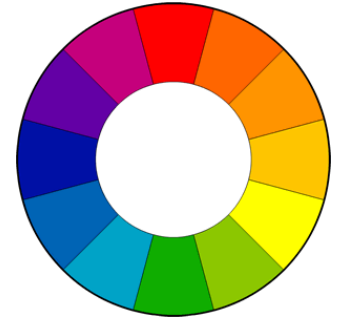


What are the alternatives to using a color camera?

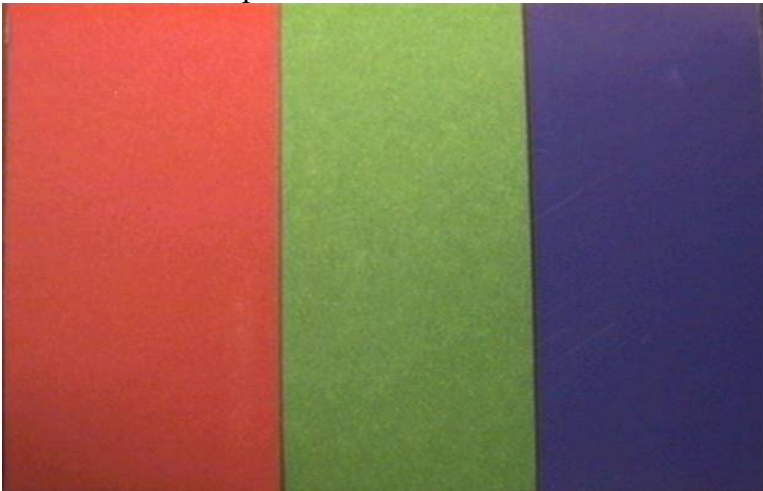
In many cases a monochrome camera and use of colored lighting can function better than a color camera. The color of an object is the color of light it reflects. Typical ambient light is white, which contains all the colors, but if only one color is presented the intensity of the object in question will vary drastically.

If you shine a color of light the same or similar (adjacent on the color wheel) to the subject onto it, it will brighten the object. If you shine a color of light opposite (non-adjacent on the color wheel), it will be absorbed and therefore not brighten the object.

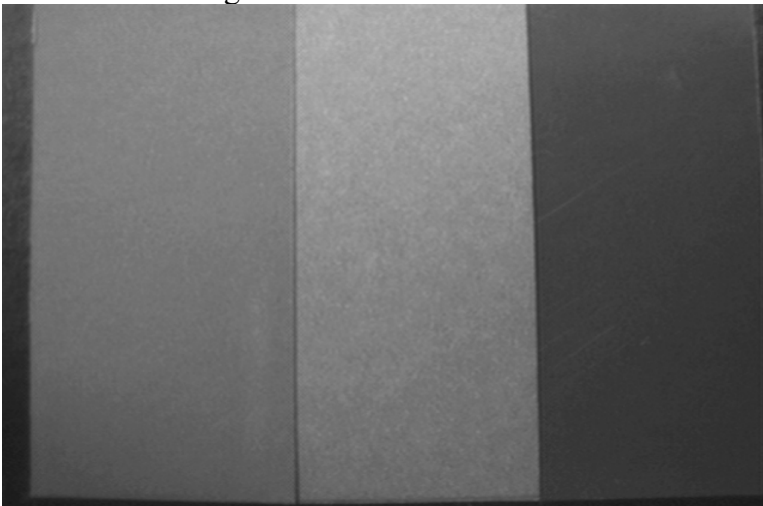
For example, shining red light on a red part will make it bright. Whereas shining green light on the same red part will make it dark.



Take this for example ...



If we use white light with a monochrome camera this is what we'd see



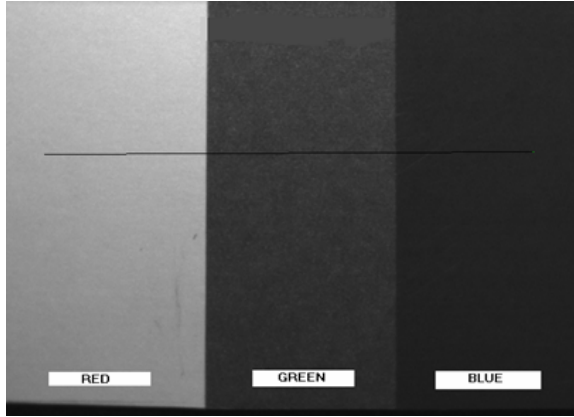


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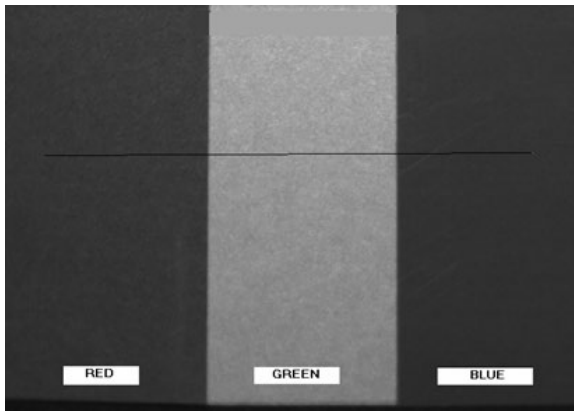
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4830 Azelia Ave N, Minneapolis, MN 55429

However, if we use colored light, we can highlight one of these colors without the use of a color camera.

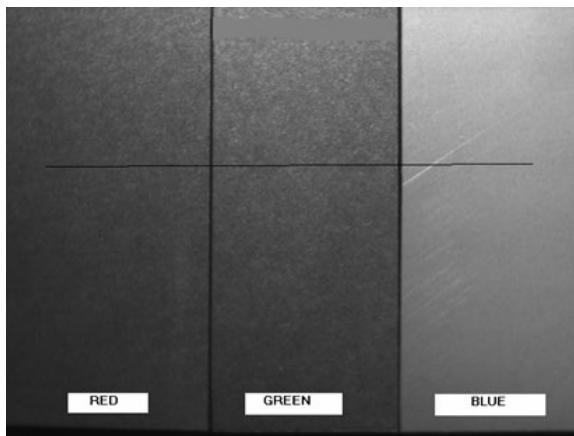
Red Light



Green Light



Blue Light



If an application requires sorting multiple colors, then a color camera would be beneficial. Otherwise, a monochrome camera with colored lighting will suffice and give you a more resolute image.