



Mitsubishi PLC Training

Gain exposure to the rapidly expanding Mitsubishi PLC product line

and receive an FX5S PLC, GX Works3 Software, and training!

Join us for training at Automation, Inc. and receive an FX5S PLC, GX Works3 Software, and Programming Cable (total value \$1,725). Attendees will gain a strong understanding of basic features and functions of the programming software.



Agenda Topics:

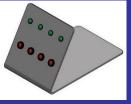
- E-Manual Viewer
- Program Documentation
- Setting of Parameters
- System Addressing
- Basic Instructions & Functions
- Multiple Programs & Scan Times

Who should attend?

Engineers or Technicians with a good understanding of ladder programming and PLCs.

Optional purchase:

Pushbutton Light Assembly for \$200



June 13, 2024 9:00 am - 3:00 pm Cost is \$360 per person Lunch will be provided

Project Edit Find/Replace Convert View Onlin			ording Diagnost					1			⊕ ⊖ +l+ 70°		■ 0 0 7 (à N	fax:
												* : *		18.
1:04 0 = = A = # = # # # # #														
卡뱗হ뚏승셩[브막뿆walka)	計 特 男	538	ats ats and 1981	5 IS	813	12	55	最限	1 他的	티창격	(A & R	쨽헼긥글	일본(2) 밝황,	
lavigation 4	× Counter	[PRG]	(LD) 33Step 👘 💼	y12_DA	TA [PRG] (Local	Label Se		y12_D	ATA [PRG	[LD] 36Step	ay13_Analo	g (PRG) (Local Label	y13
🐮 🔍 🏟 All 👻	Write		1	2	3	4	5	6	7	8 9	10	11	12	
Project	<u> </u>	(0)	SM400					_			MOV	K100	A OUt UP Limit	
I Module Configuration	1	(0)									WOV.	KIUU	A_OULOP_LIMIT	
C Program	2	0	SM400								MOV	KO	A OUt Low Limit	
4 Initial	1	0									WOV.	NU		
🖬 🥼 Scan	3	(14)	M5										A_OUT_Enable	
Execution State	3	(14)												
🗖 🍈 Event													A_IN_ENable	
🛚 📌 Y10_Timer														
🖽 📌 Y11_Counters	5	(20)	Push_Button_0							AD	O K10	A_OUt_Value	D10	
🗉 📌 y12_DATA		(20)								AU	KIU	A_OUT_value	DIO	
🗖 📌 y13_Analog			SM400								MOV	D10	A OUt Value	
E 🙆 y13_Analog	6	(31)									MOV	DIU	A_OUt_Value	
a Local Label			Push_Button_1							0.00		K10	D10	
ProgramBody		(38)								SU	8 A_OUt_Value	KIU	DIO	
(1) Standby			SM400							-			D30	
🛍 No Execution Type	8	(49)								DI	V A_IN_Value	K100	030	
Unregistered Program FB/FUN						_							Light_0	
📾 royrun 🎼 Label	9	(58)	>=	D30	KÜ	<=	030	K20					Ŭ	
e Laber		-		0.00				×40.1					Light_1	
A Parameter	~ <			- 1100										

Register by May 28, 2024

To sign up, send your contact information to <u>training@automationinc.com</u> and our Product Specialist will follow up to complete your registration.

> Questions? Email training@automationinc.com

www.automationinc.com | (763) 571-3336 | (800) 706-4775 Automation, Inc. 4830 Azelia Ave. North, Minneapolis, MN 55429